



MATERIAL SAFETY DATA SHEET

PRODUCT

SOLUTION S0275 H-2 TOTAL HARDN

Emergency Telephone Number

Medical (708) 920-1510 (24 hours)

SECTION 1 PRODUCT IDENTIFICATION

TRADE NAME: SOLUTION S0275 H-2 TOTAL HARDN

DESCRIPTION: H-2, aqueous solution of monoethanolamine, monoethanolamine hydrochloride and triethanolamine hydrochloride

NFPA 704M/HMIS RATING: 2/2 HEALTH 1/1 FLAMMABILITY 0/0 REACTIVITY 0 OTHER
0=Insignificant 1=Slight 2=Moderate 3=High 4=Extreme

SECTION 2 HAZARDOUS INGREDIENTS

Our hazard evaluation has identified the following chemical ingredient(s) as hazardous under OSHA's Hazard Communication Rule, 29 CFR 1910.1200. Consult Section 14 for the nature of the hazard(s).

INGREDIENT(S)	CAS #	APPROX. %
Monoethanolamine	141-43-5	10-20

SECTION 3 PRECAUTIONARY LABEL INFORMATION

CAUTION: May cause skin and eye irritation. Do not take internally.

SECTION 4 FIRST AID INFORMATION

EYES: Immediately flush for at least 15 minutes while holding eyelids open. Call a physician at once.

SKIN: Immediately flush with water for at least 15 minutes. For a large splash, flood body under a shower. Call a physician at once.

INGESTION: Do not induce vomiting. Give water. Call a physician.

INHALATION: Remove to fresh air. Treat symptoms. Call a physician.

NOTE TO PHYSICIAN: No specific antidote is known. Based on the individual reactions of the patient, the physician's judgment should be used to control symptoms and clinical condition.

CAUTION: If unconscious, having trouble breathing or in convulsions, do not induce vomiting or give water.

SECTION 5 HEALTH EFFECTS INFORMATION

PRIMARY ROUTE(S) OF EXPOSURE: Eye, Skin, Inhalation

EYE CONTACT: Can cause moderate to severe irritation.

SKIN CONTACT: Can cause moderate to severe irritation.



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SECTION 5 HEALTH EFFECTS INFORMATION

(CONTINUED)

INGESTION: Can be harmful.
INHALATION: Can cause severe respiratory irritation.

SYMPTOMS OF EXPOSURE: A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS: A review of available data does not identify any worsening of existing conditions.

SECTION 6 TOXICOLOGY INFORMATION

ACUTE TOXICITY STUDIES: Acute toxicity studies have not been conducted on this product, but toxicity studies of the ingredient(s) in Section 2 have been reviewed. The results are shown below.

ACUTE ORAL TOXICITY (ALBINO RATS):
Monoethanolamine LD₅₀ = 2,100 mg/kg

PRIMARY SKIN IRRITATION TEST (ALBINO RABBITS):
COMMENTS: 500 mg of monoethanolamine produced moderate to severe irritation.

PRIMARY EYE IRRITATION TEST (ALBINO RABBITS):
COMMENTS: 763 micrograms of monoethanolamine produced severe irritation.

SECTION 7 PHYSICAL AND CHEMICAL PROPERTIES

COLOR: Colorless	FORM: Liquid	ODOR: Slight amine
SOLUBILITY IN WATER:	Completely	
SPECIFIC GRAVITY:	0.95	ASTM D-1298
pH (NEAT) =	10	ASTM E-70
FLASH POINT:	Greater than 200 Degrees F (PMCC)	ASTM D-93

NOTE: These physical properties are typical values for this product.

SECTION 8 FIRE AND EXPLOSION INFORMATION

FLASH POINT: Greater than 200 Degrees F (PMCC) ASTM D-93

EXTINGUISHING MEDIA: This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Use water to cool containers exposed to fire.

UNUSUAL FIRE AND EXPLOSION HAZARD: May evolve NO_x under fire conditions.



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SECTION 9 REACTIVITY INFORMATION

INCOMPATIBILITY: N-nitrosamines, many are cancer causing agents to laboratory animals, may be formed when certain amines are mixed with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations.

Avoid contact with strong oxidizers (eg. chlorine, peroxides, chromates, nitric acid, perchlorates, concentrated oxygen, permanganates) which can generate heat, fires, explosions and the release of toxic fumes.

THERMAL DECOMPOSITION PRODUCTS: In the event of combustion CO, CO₂, NO_x may be formed. Do not breathe smoke or fumes. Wear suitable protective equipment.

SECTION 10 PERSONAL PROTECTION EQUIPMENT

RESPIRATORY PROTECTION: Respiratory protection is not normally needed.

For large spills, entry into large tanks, vessels or enclosed small spaces with inadequate ventilation, a pressure-demand, self-contained breathing apparatus is recommended.

VENTILATION: General ventilation is recommended.

PROTECTIVE EQUIPMENT: Use gloves and chemical splash goggles.

If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

SECTION 11 SPILL AND DISPOSAL INFORMATION

IN CASE OF TRANSPORTATION ACCIDENTS, CALL THE FOLLOWING 24-HOUR TELEPHONE NUMBER (708-920-1510)

SPILL CONTROL AND RECOVERY:

Small liquid spills: Contain with absorbent material, such as clay, soil or any commercially available absorbent. Shovel reclaimed liquid and absorbent into recovery or salvage drums for disposal. Refer to CERCLA in Section 14.

DISPOSAL: If this product becomes a waste, it does not meet the criteria of a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous liquid waste, it should be solidified with stabilizing agents (such as sand, fly ash, or cement) so that no free liquid remains



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SECTION 11 SPILL AND DISPOSAL INFORMATION

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before disposal to an industrial waste landfill. A non-hazardous liquid waste can also be incinerated in accordance with local, state and federal regulations.

Empty product container should be punctured, if plastic, and placed in the garbage collection container.

SECTION 12 ENVIRONMENTAL INFORMATION

If released into the environment, see CERCLA in Section 14.

SECTION 13 TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME/HAZARD CODE - PRODUCT IS NOT REGULATED
DURING TRANSPORTATION

SECTION 14 REGULATORY INFORMATION

The following regulations apply to this product.

FEDERAL REGULATIONS:

OSHA'S HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:

Based on our hazard evaluation, the following ingredients in this product are hazardous and the reasons are shown below.

Monoethanolamine - Irritant

Monoethanolamine = TWA 3 ppm, STEL 6 ppm ACGIH/TLV
7.5 mg/m³, 15 mg/m³ ACGIH/TLV

Monoethanolamine = TWA 3 ppm, STEL 6 ppm OSHA/PEL
8 mg/m³, 15 mg/m³ OSHA/PEL

CERCLA/SUPERFUND, 40 CFR 117, 302:

Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986

(TITLE III) - SECTIONS 302, 311, 312 AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):

This product does not contain ingredients listed in Appendix A and B as an Extremely Hazardous Substance.



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SECTION 14 REGULATORY INFORMATION

(CONTINUED)

SECTIONS 311 and 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following EPA hazard categories:

XX Immediate (acute) health hazard
-- Delayed (chronic) health hazard
-- Fire hazard
-- Sudden release of pressure hazard
-- Reactive hazard

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain ingredients (at a level of 1% or greater) on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The chemical ingredients in this product are on the 8(b) Inventory List (40 CFR 710).

RESOURCE CONSERVATION AND RECOVERY ACT (RCRA), 40 CFR 261 SUBPART C & D:
Consult Section 11 for RCRA classification.

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 (formerly Sec. 307), 40 CFR 116 (formerly Sec. 311):
None of the ingredients are specifically listed.

CLEAN AIR ACT, 40 CFR 60, SECTION 111, 40 CFR 61, SECTION 112:
This product contains the following ingredients covered by the Clean Air Act:

Monoethanolamine - Section 111

STATE REGULATIONS:

CALIFORNIA PROPOSITION 65:
None of the chemicals on the current Proposition 65 list are known to be present in this product.

MICHIGAN CRITICAL MATERIALS:
This product does not contain ingredients listed on the Michigan Critical Materials Register.

STATE RIGHT TO KNOW LAWS:
Regulated in those states using the TLV for monoethanolamine as a criteria for listing.



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SECTION 15 ADDITIONAL INFORMATION

None

SECTION 16 USER'S RESPONSIBILITY

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to ensure safe workplace operations. Please consult your local sales representative for any further information.

SECTION 17 BIBLIOGRAPHY

ANNUAL REPORT ON CARCINOGENS, U.S. Department of Health and Human Services, Public Health Service, PB 33-135855, 1983.

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DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS, Sax, N. Irving, ed., Van Nostrand Reinhold Company, N.Y., 6th edition, 1984.

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REGISTRY OF TOXIC EFFECTS ON CHEMICAL SUBSTANCES, U.S. Department of Health and Human Services, Public Health Service, Center for Disease Control, National Institute for Occupational Safety and Health, 1983 supplement of 1981-1982 edition, Vol. 1-3, OH, 1984.

Title 29 Code of Federal Regulations Part 1910, Subpart Z, Toxic and Hazardous Substances, Occupational Safety and Health Administration (OSHA).

THRESHOLD LIMIT VALUES FOR CHEMICAL SUBSTANCES AND PHYSICAL AGENTS IN THE



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(CONTINUED)

WORKROOM ENVIRONMENT WITH INTENDED CHANGES, American Conference of
Governmental Industrial Hygienists, OH.

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DATE CHANGED: 11/05/90

DATE PRINTED: 10/11/91



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